

Annexure

Segments For Milling Cutter As Per Drg . No NK317540 (1 & 2) (SKODA) Specs: CSN19830 OR Equivalent

- i. Offer ^dstore must be from reputed manufacturer.
- ii. In case of alternate / equivalent material grade, its technical details along with assurance regarding its compatibility with our required material grade must be provided.
- iii. Manufacturer catalogue, brand & origin must be made part of offer.
- iv. Qualified Firm to share MTC (Material test certificate) of milling segment including mechanical, chemical properties and dimensions before bulk supply.
- v. Firms must provide advance sample, if required by the user.

OF BUTTER
R FREZY 90

Technical drawing of a mechanical part with dimensions and tolerances:

- Top view: A circle with a diameter dimension of 0.6 .
- Front view: A rectangle with a width dimension of 38 ± 0.1 and a height dimension of 11.7 ± 0.1 .
- Left side view: A triangle with a base dimension of 3.2 and a height dimension of 3.2 .
- Right side view: A triangle with a base dimension of 3.2 and a height dimension of 3.2 .
- Top right view: A triangle with a base dimension of 3.2 and a height dimension of 3.2 .
- Bottom right view: A triangle with a base dimension of 3.2 and a height dimension of 3.2 .
- Section line: A line labeled C indicating a section cut.

C
M 10:1

$$M = 12, 127$$

(M₂ 133)

SAME FOR ALL BLADES
U VSECH NOŽŮ STEJNÁ

TECHNICAL REQUIREMENTS
TECHNICKÉ POŽADAVKY:

METALLURGICAL CERTIFICATE
1) HUTNÍ ATEST

HEAT-TREATMENT CERTIFICATE
2) ATEST TEPELNÉHO ZPRACOVÁNÍ

HARDENED
KALENO HV 800 840

BLADE IN LEFT HAND HELIX WITH LEAD

NUZ V LEVE ŠROUBOVICI O STUPANĚ: 40°

TECHNOLOGICKÝ VÝKRES NOŽE: NV 308 723-4

TECHNOLOGIC DRAWING OF THE BLADE



SHADON

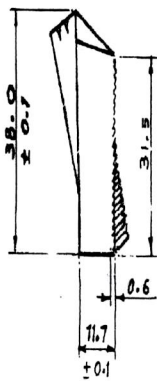
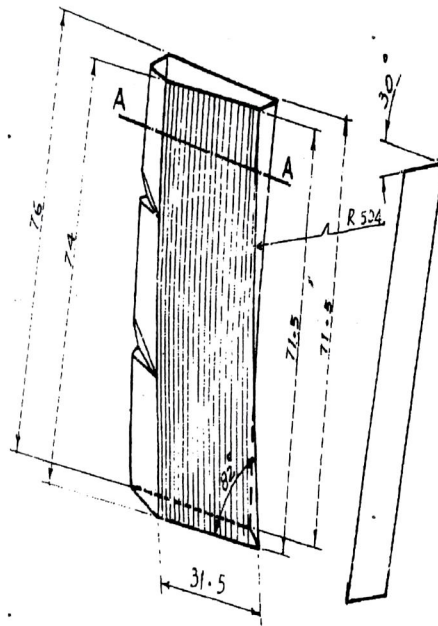
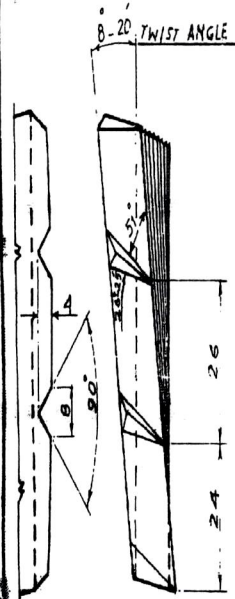
NUŽ
BLADE

37540
NK

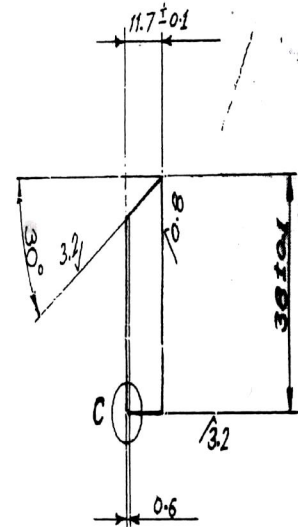
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IN DETAIL ② THIRD ANGLE PROJECTION METHOD USED

KNIFE PROFILE - PERPENDICULAR TO L

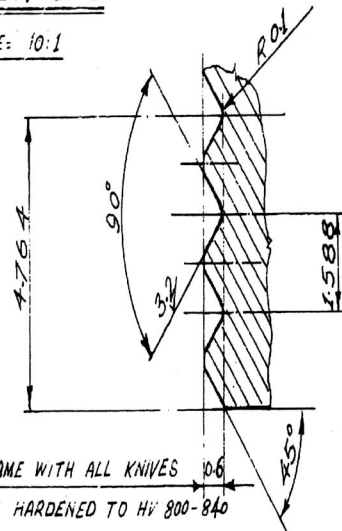


SEC. AT AA



DETAIL C

SCALE = 10:1



THE SAME WITH ALL KNIVES
TO BE HARDENED TO HV 800-840

NK 317540 ②